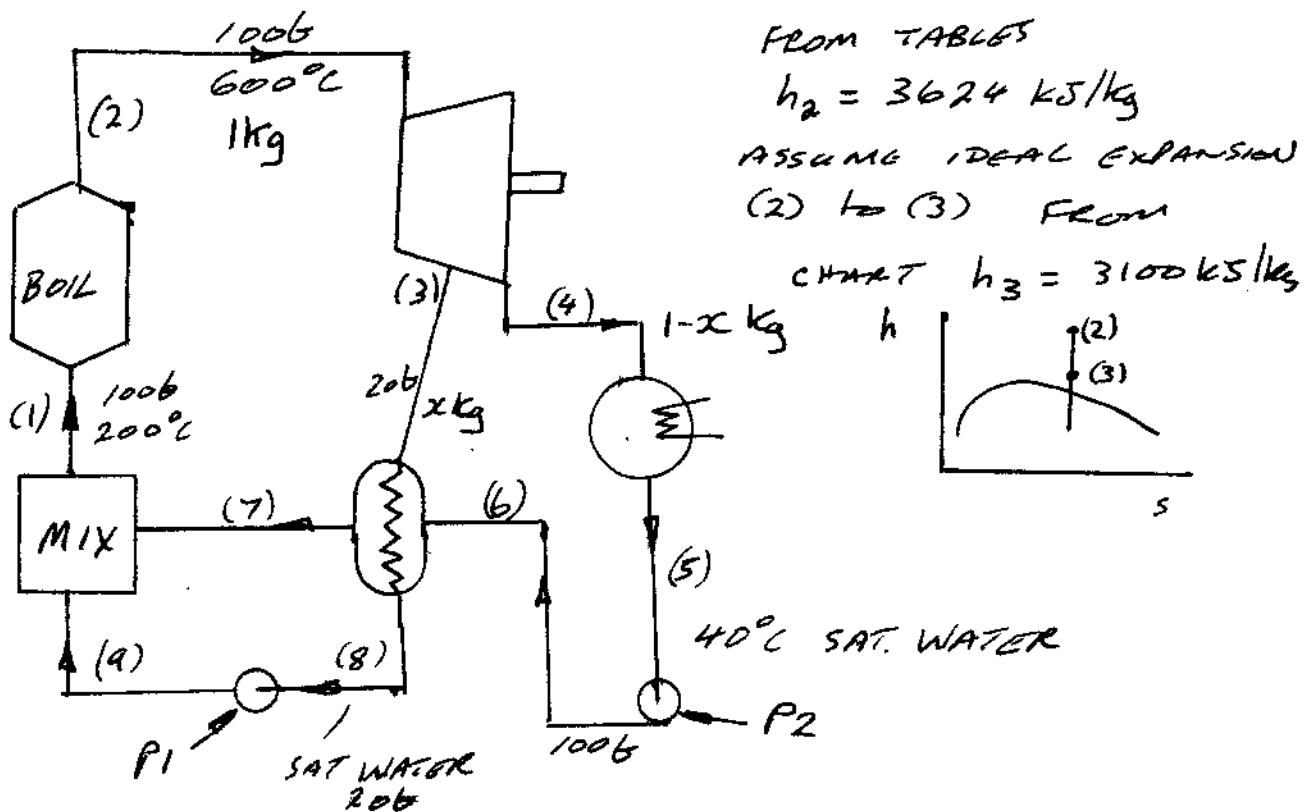


Q5 2001



KNOWN POINT AT (1) WATER 100kPa 200°C
 IDEALLY WE NEED WATER TABLES BUT AS
 THEY ARE NOT SUPPLIED $h_i \approx h_f @ 200^\circ\text{C}$

$$h_i \approx 855 \text{ kJ/kg}$$

PUMP 2

1-x kg (8) SATURATED WATER $p = p_s @ 40^\circ\text{C}$
 $p_s = 0.07375 \text{ bar}$
 $P_b = 100 \text{ bar}$

POWER INPUT $\approx V_o l \times \Delta p$ Nominaly $V = 0.001 \frac{\text{m}^3}{\text{kg}}$
 $\text{POWER INPUT} = 0.001 \times (100 - 0.07375) \times 10^5 \frac{\text{m}^3}{\text{kg}} \cdot \text{bar}$
 $= 10000 \text{ J/kg} \text{ or } 10 \text{ kJ/kg}$

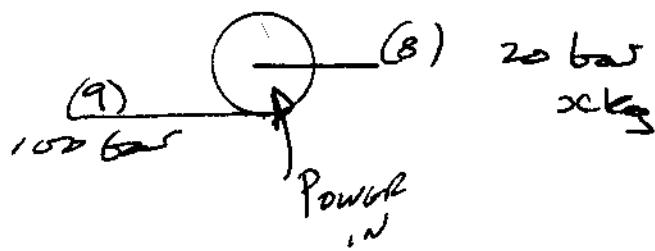
ENERGY BALANCE

$$h_6 = h_5 + 10 \text{ kJ/kg}$$

$$h_5 = h_f @ 40^\circ\text{C} = 167.5 \text{ kJ/kg}$$

$$h_6 = 177.5 \text{ kJ/kg}$$

Pump 1



$$\text{Power input} = v \Delta p = 0.001 (100 - 20) \times 10^5$$

$$= 8000 \text{ J/kg}$$

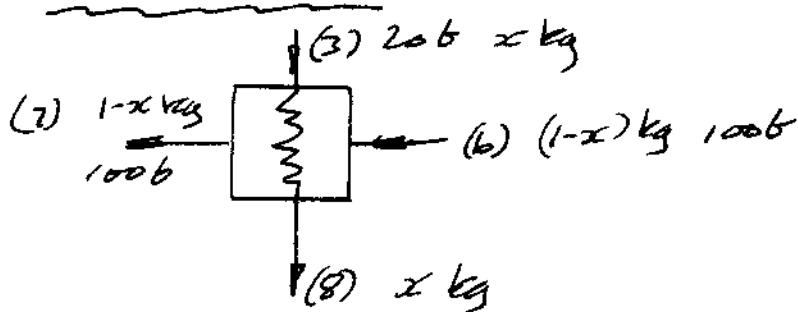
$$= 8 \text{ kJ/kg}$$

$$\text{ENERGY BALANCE } h_g = h_8 + 8$$

$$h_8 = h_f @ 20 \text{ bar} = 90.9 \text{ kJ/kg}$$

$$h_g = 90.9 + 8 = 91.7 \text{ kJ/kg}$$

FEED HEATER



$$h_3 = 3100 \text{ kJ/kg}$$

$$h_8 = h_f @ 20 \text{ bar}$$

$$= 167.5 \text{ kJ/kg}$$

ENERGY BALANCE

$$(1-x) h_6 + x h_3 = (1-x) h_7 + x h_8$$

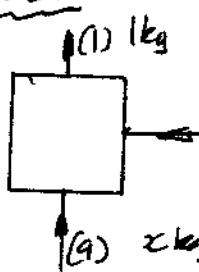
$$(1-x) 167.5 + 3100 x = (1-x) h_7 + x (167.5)$$

$$167.5 - 167.5 x + 3100 x = (1-x) h_7 + 167.5 x$$

$$167.5 + 2755 x = (1-x) h_7$$

$$h_7 = \frac{167.5 + 2755 x}{(1-x)}$$

MIXER



$$1 h_1 = (1-x) h_7 + x h_9$$

$$855 = (1-x) h_7 + x h_9$$

$$855 = (1-x) \left\{ \frac{167.5 + 2755 x}{(1-x)} \right\} + 917 x$$

$$855 = 167.5 + 2755 x + 917 x$$

$$677.5 = 3672 x \quad x = \underline{\underline{0.184 \text{ kg}}}$$

Pump 1

$$\begin{aligned} P &= 8 \text{ kJ/kg} \\ &= 8 \times 0.184 \text{ kW} \\ &= 1.6 \text{ kW} \end{aligned}$$

Pump 2

$$\begin{aligned} P &= 10 \text{ kJ/kg} \\ &= 10 \times (1 - 0.184) \text{ kW} \\ &= 8.16 \text{ kW} \end{aligned}$$

Based on 1 kg/s total flow